



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5152-1
Job Sheet 179740



Part No: D5152-1

Job Qty: 12 ea

Part Name: Fwd Post Mount



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP REV:A 14.09.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		7/18/18	0.00	0.00	Start Up Waterjet		SC 18/06/25
110	Waterjet	12 pcs		7/18/18	0.00	0.56	Waterjet1		SC 18/06/25
120	QC	12 pcs		7/18/18	0.00	0.00	QC2 Waterjet-2		SC 18/06/25
130	QC	12 pcs		7/18/18	0.00	0.00	QC8-6		38
134	Small Fab	12 pcs		7/18/18	0.01	0.48	Small Fab-8		DAS89 38 SMB
136	QC	12 pcs		7/18/18	0.00	0.00	QC5		38
140	Packaging	12 pcs		7/18/18	0.00	0.00	Packaging3		9-89 2018-06-29
150	QC21-SA	12 Ea		7/18/18	0.00	0.00	QC21		21 9-89 JUL 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	1.0800 sf (.09 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	1	168	0

Part Specifications

Specifications could not be found.

Plex 6/21/18 7:43 AM Dart.lajeunesse.marie



WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____
QA Closed: _____ Date: _____

Work Order update only

DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Work Order: _____	Rework	Cross tube	Water Jet	Engineering	
Part No. _____	Scrap	Small Fab	Prod. Eng. Coord.	Quality	
NCR No. _____	Use-as-is	Finishing	Rec/Store/Packaging	Other	
Date: _____	Suspected Unapproved	Composite	Supplier		
Step #: _____		MRB (QS1042) Approval			
Description Work Order Deviation		Completed By			
		Lead hand / Supervisor Approval Verification			
		QC / QA Coordinator Approval			

DART AEROSPACE

Container No: S083846

Part: D5152 - 1

Job No: 179740

Serial No/Batch: S083846

Revision: _____

Inspector: _____

Exp Date: _____

Instructions: _____

Date: 06/25/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Root Cause		Positioned Wrong		Outside Dimensions		Over/Under tolerance		Part Incorrect		Part Lost/Missing		Part Moved		Drawing		Finish		Misread		Turning Sequence	
Environment	No Re-verification	Pr																			
Design	Operator	Be																			
Doc/Data	Offset/Setup	Cel																			
Equip/Tooling	Supplier	Cra																			
Handling/Pre	Training	Crin																			
Material	Use for Testing	Cuff																			
Internal Transport	Poor Information	Crusi																			
Tribal Knowledge	Rushing	Heat Treat																			
LOA	Product Improvement	Wave/Twist in Tube																			
Substation	Process Improvement	Marks/Chatter																			
Past Expiry Date	Manufacturing Process																				
Misidentified	Past Due																				

OTHER: _____

INSPECTION SHEET

IAS

3889201